

## Chiral Helical Conformation of the Polyphenylacetylene Having Optically-Active Bulky Substituent

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Poly[p-(L-(-)-menthoxy carbonyl)phenylacetylene]s prepared by [Rh(norbornadiene)Cl]<sub>2</sub> as a polymerization catalyst exhibited a much higher  $[\alpha]_D^{20}$  (= -605) than that (= -68.8) of the monomer and a very high molar ellipticity (more than  $10^4$ ) at the  $\pi$ - $\pi^*$  region in the CD spectrum: A chiral helical conformation of the main chain in solution is suggested. The solid membrane of this polymer showed enantioselective permeability (54%ee) for DL-tryptophan.

Optical resolution through a solid membrane is expected to realize a large scale treatment of racemic modifications. However, there are only few reports on solid membranes for optical resolution including our results.<sup>1,2)</sup> Chiral helical polymers are very promising as optical resolution membrane materials<sup>2)</sup> but there are very few examples for such polymers, especially for those having good solid-membrane-forming property. In order to obtain a new kind of such polymers, we designed and synthesized a polyphenylacetylene having an optically-active bulky substituent. Since a polyphenylacetylene has a rigid main-chain and benzene rings, it is expected to show good solid-membrane-forming property and have a high stereoregularity.

Polymerization of p-(L-(-)-menthoxy carbonyl)phenylacetylene {**1**,<sup>3)</sup>  $[\alpha]_D^{20}$  = -68.8 (c 0.580, CHCl<sub>3</sub>) } by using [Rh(norbornadiene)Cl]<sub>2</sub>(**Rh**)<sup>4,5)</sup> or WCl<sub>6</sub>(**W**)<sup>6)</sup> as a polymerization catalyst led to (-)-poly[p-(L-(-)-menthoxy carbonyl)phenylacetylene]s, which exhibited a much higher optical rotation { poly(**1**)-**Rh**;  $[\alpha]_D^{20}$  = -605 (c 1.0, CHCl<sub>3</sub>), poly(**1**)-**W**; -501 (c 0.190, CHCl<sub>3</sub>) }<sup>7)</sup> (Table 1). The source of these high optical activities was traced to UV-VIS absorption bands associated with the poly(phenylacetylene) backbone structure by measuring its circular dichroism (CD) spec-

trum and UV-VIS spectrum.<sup>8)</sup> The CD spectrum (Fig. 1) showed a Cotton effect with a high molar ellipticity of -71000 (at 272 nm) and +37000 (at 310 nm) deg·cm<sup>2</sup>·dmol<sup>-1</sup>, which were one order of magnitude higher than that of known chiral polyacetylenes.<sup>9-11)</sup> Since the Cotton effect was attributed to  $\pi$ - $\pi^*$  transition of the poly(phenylacetylene) chromophore, the main chain of poly(**1**) was found to have an induced chiral conformation. In other words, the high  $[\alpha]_D^{20}$  was able to be interpreted as arising from a twisted conformation with an excess of one sense of these polymers.<sup>12,13)</sup> Since Tabata et al.<sup>14)</sup> showed that polyphenylacetylene could adopt a stable helical conformation by calculation, this twisted conformation of poly(**1**) may be a helical one. This interpretation was supported by the strong dependence of these  $[\alpha]_D$  values on temperature and solvent (Fig. 2).

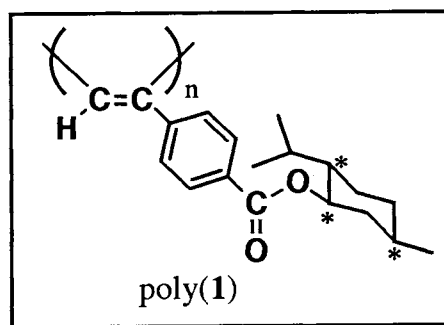


Table 1. Polymerization<sup>a)</sup> of **1** and characteristics of poly(**1**)

No.	Monomer <sup>b)</sup>	Catalyst <sup>c)</sup>	Yield %	$\bar{M}_w$ <sup>d)</sup> $\times 10^5$	$\bar{M}_w/\bar{M}_n$ <sup>d)</sup>	Cis% <sup>e)</sup> mol%	$[\alpha]_D^{20} \left( \frac{\text{Conc.}}{\text{g/dl}} \right)$ <sup>f)</sup>
1	<b>1</b>	Rh	72.3	26.3	2.09	100	- 605 (1.00)
2	<b>1</b> <sup>g)</sup>	Rh	92.5	8.8	2.69	96	- 586 (0.72)
3 <sup>h)</sup>	<b>1</b>	W	13.1	0.92	1.77	- i)	- 501 (0.19)
4	<b>2</b>	Rh	86.0	5.17	3.21	100	+ 19.2 (0.38)
5	<b>1+PhA</b> <sup>j)</sup>	Rh	66.6	13.1	2.44	- i)	- 500 (0.13)
6	<b>PhA</b>	Rh <sup>k)</sup>	21.0	1.78	2.59	96	-

a) Polymerized in triethylamine at r.t. for 10 min for No.1, 2 h for No.2, 4 h for No.3. [monomer] = 0.20 mol/l, [catalyst] = 0.67 mmol/l. The polymers were purified by reprecipitation from chloroform to methanol. b) See text for the code. c) Rh = [Rh(nbd)Cl]<sub>2</sub>, W = WCl<sub>6</sub>. d) Determined by GPC. e) Determined by the ratio of the intensity of the peak at  $\delta$  5.82, 6.6 and 7.7 ppm.<sup>16)</sup> f) In chloroform. g) [catalyst] = 0.08 mmol/l. h) Polymerized in toluene at r.t. for 20 h. [monomer] = 0.67 mol/l, [catalyst] = 8.17 mmol/l. i) It could not be determined because these peaks were broad and overlapped. j) Copolymerization of **1** with phenylacetylene (**PhA**). **1/PhA** in the feed = 10/90 (mol%), **1/PhA** in the copolymer = 25/73 (by mol%), 52/48 (by wt%) determined by <sup>1</sup>H-NMR. k) [Rh(cyclooctadiene)PPh<sub>3</sub>]PF<sub>3</sub>.

The absolute values of  $[\alpha]_D$  of poly(**1**)-Rh increased with a decrease in temperature. This may be because the reversal of the helix was suppressed at low temperatures. Same behavior about helical polyisocyanates has been reported.<sup>15)</sup>

Polyacetylenes involve 4 types of backbone configurations: cis-transoidal(c-t), cis-cisoidal(c-c), trans-transoidal(t-t), and trans-cisoidal(t-c).<sup>17)</sup> It has been shown that the polyphenylacetylenes prepared with [Rh(norbornadiene)Cl]<sub>2</sub> possess about 100% c-t structure<sup>4)</sup> and those with WCl<sub>6</sub> did trans-rich structure.<sup>18)</sup> The monomer(**1**) also afforded a polymer with a different structure by [Rh(norbornadiene)Cl]<sub>2</sub> or WCl<sub>6</sub> catalyst: Poly(**1**)-**Rh** had a high cis content but poly(**1**)-**W** did not (Table 1). However, both poly(**1**)-Rh and poly(**1**)-**W** showed a high optical rotation. This may be because both poly(**1**)s have a helical conformation. This is supported by the calculation results in the papers by Tabata et al.<sup>14)</sup> and Berlin et al.<sup>19)</sup> They reported that polyphenylacetylenes, in spite of their different configurations, could adopt helical conformations.

Another very interesting result of this

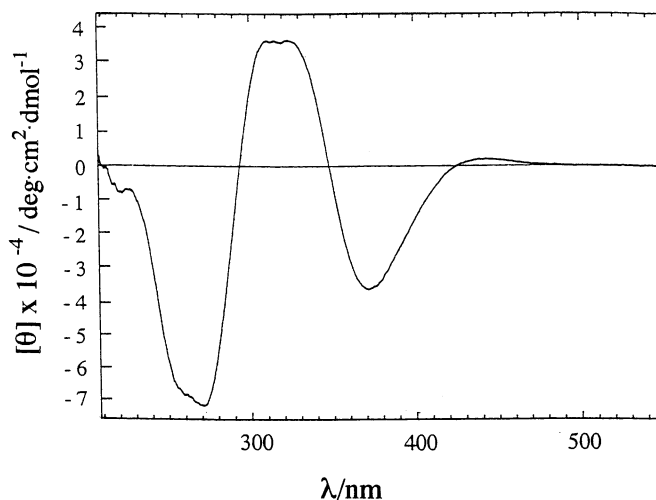


Fig. 1. Circular dichroism spectrum of poly(**1**)-Rh (No. 2 in Table 1) in tetrahydrofuran (0.192 mg/ml) at ca. 22 °C.

work is the steep change (from -497 to -772) of the specific rotation of poly(1)-W at 40 to 45 °C (Fig. 2). This might be due to the conformational change. The steep change occurred in case of poly(1)-W but not of poly(1)-Rh. The reason for this finding may be less stability of the helix of poly(1)-W (t-t and t-c) compared to that of poly(1)-Rh(c-t).

The helical conformation with an excess of one sense was thought to be induced by the bulky optically-active side group, L-menthoxy carbonyl group. This was supported by the lack of all the following observations in case of a phenylacetylene having a small optically-active side group, (+)-poly[p-(+)-2-methylbutoxy]phenylacetylene [poly(2)]<sup>20</sup>: high optical rotation, strong temperature dependence of  $[\alpha]_D$ , and a Cotton effect, which were clearly distinct from those of poly(1). Moreover, since the copolymer of 1 with phenylacetylene (PhA) {1 unit in the copolymer = 27 mol%<sup>21</sup> (52 wt%)} showed a high  $[\alpha]_D^{20}$  (= -500) (Table 1, No.5), 1 was found to induce a helical conformation with an excess of one sense to phenylacetylene comonomer unit in the copolymer main-chain. If the chiral main chain had been present only in a 1 unit in the copolymer, the  $[\alpha]_D^{20}$  would have been -135, which was calculated from  $[\alpha]_D^{20}$  of the homopolymer and the composition of 1 unit in the copolymer.

The important features of poly(1)-Rh having a high stereoregularity described above were its very high molecular weight ( $M_w > 10^6$ ) and good solubility. Polyacetylenes having a high molecular weight and high stereoregularity generally tend to be insoluble. However, poly(1)s were easily soluble in benzene, toluene, xylene, carbon tetrachloride, 1,2-dichloroethane, chloroform, and tetrahydrofuran (and insoluble in methanol, diethyl ether, and hexane). Therefore this polymer was easily fabricated to a tough membrane by a solvent-casting method. The CD spectrum of the polymer in the membrane<sup>22</sup> was similar to that in solution, indicating that the polymer had also a helical conformation with an excess of one sense in a solid membrane. When 0.5 wt% DL-tryptophan aq. solution was fed, %ee of the permeate through the membrane was 54-55 %ee for 600-3000 h showing a D-(+)-enantiomer selective permeability ( $P = 1.8 \times 10^{-12} \text{ m}^2/\text{h}$ ), and when 0.05 wt% DL-tryptophan methanol solution was used, %ee was 8-15 %ee for 240-600 h ( $P = 5.4 \times 10^{-9} \text{ m}^2/\text{h}$ ). Since this polymeric membrane is very tough and flexible, the low permeability will be improved by applying a pressure and using a membrane with a larger area and a thinner thickness.

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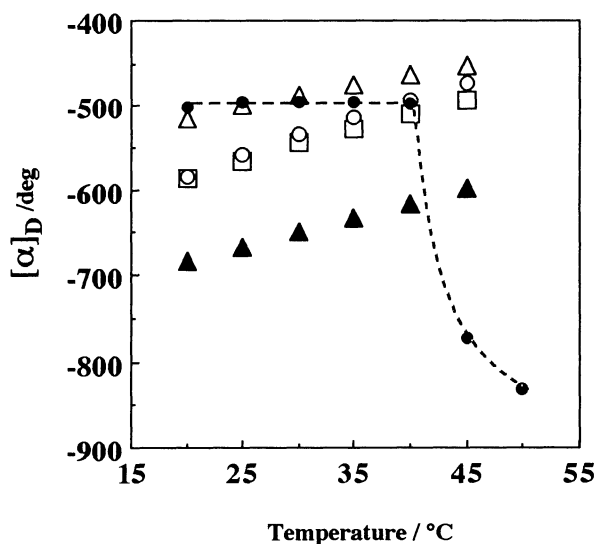


Fig. 2. Temperature and solvent dependence of optical rotations of poly(1).

poly(1)-Rh (No. 2 in Table 1) in 1,2-dichloroethane (Δ), tetrahydrofuran (○), chloroform (□), toluene (▲), poly(1)-W (No. 3 in Table 1) in chloroform (●)

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- 3) This monomer(1) was synthesized from p-bromobenzoic acid via L-menthyl p-bromobenzoate and then L-menthyl p-(3-hydroxy-3-methyl-1-butynyl)benzoate in 28.0% yield(based on p-bromobenzoic acid).  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) for **1**:  $\delta$  8.00(2H, d, phenylene protons), 7.55(2H, d, phenylene protons), 4.93(1H, ddd,  $\text{CH-O}$ ), 3.23(1H, s,  $\text{HC-C}$ ), 2.20-1.00(10H, m,  $\text{CH}_2$  and  $\text{CH}$  of menthoxy group), 0.93(6H, dd,  $(\text{CH}_3)_2\text{CH}$ ), 0.79(3H, d,  $\text{CH}_3\text{CH}$ ) ppm.
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- 7) The homopolymers of **1** polymerized by  $[\text{Rh}(\text{norbornadiene})\text{Cl}]_2$  and  $\text{WCl}_6$  were designated poly(**1**)-**Rh** and poly(**1**)-**W**, respectively.
- 8) UV-VIS  $\lambda_{\text{max}}$  for poly(**1**)-**Rh**: 269( $\epsilon$  10600), 297(sh,  $\epsilon$  8300), 347(sh,  $\epsilon$  5350), 408(sh,  $\epsilon$  3700) nm. sh = shoulder.
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- 20) This monomer(2) was also synthesized from p-bromobenzoic acid<sup>3)</sup> {  $[\alpha]_{\text{D}}^{20} = +5.90$  (c 0.525,  $\text{CHCl}_3$ )}.  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) for **2**:  $\delta$  8.00(2H, d, phenylene protons), 7.55(2H, d, phenylene protons), 4.16(1H, m,  $\text{CH}_2\text{-O}$ ), 3.23(1H, s,  $\text{HC-C}$ ), 1.82(1H, m,  $\text{CH}$ ), 1.50 and 1.29(2H, m,  $\text{CH}_2$ ), 0.99(6H, m,  $2\text{CH}_3$ ) ppm.
- 21) Determined by  $^1\text{H-NMR}$ .
- 22) The CD spectrum for poly(**1**)-**Rh** membrane prepared from 1,2-dichloroethane solution:  $\theta = -25$  mdeg( 265 nm ), 0( 292 ), +29( 310 ), 0( 346 ), -70( 376 ).

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